

## Hand-pieces

### MX-H1-AV (a)

Metcal Advanced™ Hand-piece with cord, soldering and rework, 2 black grips, 1 green grip included

### MX-H2-UF (b)

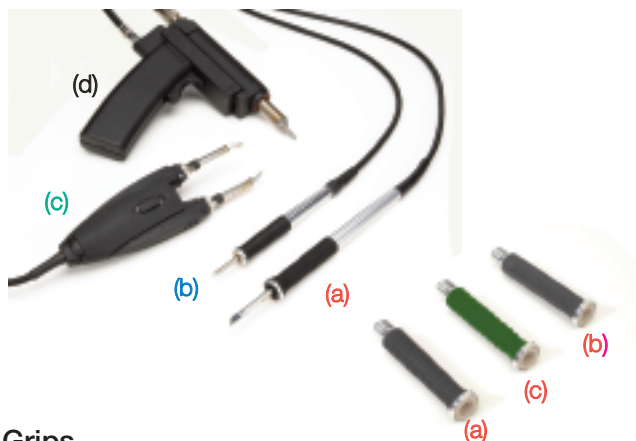
Metcal UltraFine™ Hand-piece with cord, fine soldering, 2 black grips, 1 green grip included

### MX-PTZ (c)

Metcal Precision Tweezers, SMD rework

### MX-DS1 (d)

Metcal Desoldering Hand-piece



## Grips

### MX-H1GR (a)

Grip, Metcal Advanced™ Hand-piece with black sleeve in ring pattern

### MX-H1GS (b)

Grip, Metcal Advanced™ Hand-piece with black sleeve in scallop pattern

### MX-H1GKG (c) **NEW!**

Grip, Metcal Advanced™ Hand-piece with green sleeve in knob pattern

### MX-H2GR

Grip, Metcal UltraFine™ Hand-piece with black sleeve in ring pattern

### MX-H2GS

Grip, Metcal UltraFine™ Hand-piece with black sleeve in scallop pattern

### MX-H2GKG **NEW!**

Grip, Metcal UltraFine™ Hand-piece with green sleeve in knob pattern

## Workstands

### MX-W1AV

Metcal TipSaver™ Workstand, for Advanced™ and UltraFine™ Hand-pieces

### MX-W4PT

Metcal TipSaver™ Workstand, for MX-PTZ Hand-piece

### MX-W5DS

Metcal TipSaver™ Workstand, for MX-DS1 Hand-piece



## Cradles

### MX-W1CR

Cradle for Metcal TipSaver™ Workstand, Metcal Advanced™ and UltraFine™ Hand-pieces, includes knobs

### MX-W4CR

Cradle for Metcal TipSaver™ Workstand, MX-PTZ Hand-piece, includes knobs

### MX-W5CR

Cradle for Metcal TipSaver™ Workstand, MX-DS1 Hand-piece, includes knobs

## Upgrade Kits

### MX-UK1

MX-H1-AV Advanced™ Hand-piece and MX-W1AV Workstand

### MX-UK2

MX-H1-AV UltraFine™ Hand-piece and MX-W1AV Workstand

### MX-UK4

MX-PTZ Precision Tweezers and MX-W4PT Workstand

### MX-UK5

MX-DS1 Desoldering Hand-piece and MX-W5DS Workstand

## Accessories

MX-CP1 Cartridge removal pad

AC-Y10 Yellow sponge, pack of 10

AC-BP Brass pad, pack of 10

MX-DCF1 Desolder gun filters & liners

MX-RM8E Desolder Hand-piece cord

MX-DAH4 Desolder Hand-piece air line

AC-TC Desolder tip cleaner



**Metcal MX-5000**  
Soldering, Desoldering and  
Rework System Product Guide

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# MX-5000 SYSTEMS SELECTION

SYSTEMS



**MX-5010**  
Soldering and Rework System



**MX-5020**  
UltraFine™ Soldering System



**MX-5041**  
Precision Tweezers, Soldering  
and Rework System



**MX-5050**  
Plated-Through-Hole Component  
Desoldering System



**MX-5051**  
Soldering, Desoldering  
and Rework System

HAND-PIECES



**MX-H1-AV**



**MX-H2-UF**



**MX-PTZ**



**MX-DS1**

WORKSTANDS



**MX-W1AV**



**MX-W4PT**



**MX-W5DS**

CARTRIDGES

**STTC Series Soldering Cartridges**  
**SMTC Series Rework Cartridges**



**UFTC UltraFine™ Soldering Cartridges**



**PTTC Tweezer Cartridges**



**STDC Desolder Cartridges**



These cartridges are available in various temperature series. They follow a specific part number format: **Type** (STTC, SMTC, UFTC, PTTC or STDC) - **x** (temperature series, see below what x equals). The subsequent digits differentiate the cartridge **geometry**.

- x = 5 (500 Series)
- x = 0 (600 Series)
- x = 1 (700 Series)
- x = 8 (800 Series)

- x = 7 (700 Series)
- Not available in 500, 600 and 800 Series

- x = 6 (600 Series)
- x = 7 (700 Series)
- x = 8 (800 Series)
- Not available in 500 Series

- x = 0 (600 Series)
- x = 7 (700 Series)
- x = 8 (800 Series)
- Not available in 500 Series

**Temperature Series:**

**500 Series:** Temperature Sensitive, max tip temperature 575°F/302°C

**600 Series:** Temperature Sensitive, max tip temperature 675°F/357°C

**700 Series:** FR4/Glass Fiber, max tip temperature 775°F/412°C

**800 Series:** Ceramic, max tip temperature 905°F/487°C